



Digilume 4431 Topcoat

Description: Indigo compatible coating for plastic films. Suggested minimum dry coat weight .63#/3000 SF, 1 gsm, 1 micron. Allow extra coat weight for coverage of embossed surfaces.

Typical Properties

<u>pH</u>	8.0 – 10.0
<u>Solids Content:</u>	27.5 – 29.0%
<u>Brookfield Viscosity (#1 spindle, 60 rpm)</u>	<100
<u>Density (Lbs./gallon)</u>	8.34
<u>Specific Gravity:</u>	1.00
<u>Appearance:</u>	white translucent liquid

Ideal Storage Conditions: 35°-85° F. Store out of sunlight. Keep containers tightly closed. DO NOT FREEZE.

Shelf Life: 6 months from ship date when stored in proper conditions